



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3942-1
Job Sheet 170818



Part No: D3942-1

Job Qty: 28 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C lpp Rev:A UPDATE TO REV B 10-11-24 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	28 Ea		2/8/18	0.00	0.00	Start Up Waterjet		18/02/05
100	Waterjet	28 pcs		2/8/18	0.00	0.64	Waterjet1		18/02/05
120	QC	28 pcs		2/8/18	0.00	0.00	QC8		38
130	Brake NC	28 pcs		2/9/18	0.01	0.34	Brake NC 1		38
140	QC	28 pcs		2/9/18	0.00	0.00	QC5		38
150	Packaging	28 pcs		2/9/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	28 Ea		2/9/18	0.00	0.00	QC21		DAS 21 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.4200 sf (.015 ea)	90-Start up Operation	

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	3.060Inches $\pm$ 0.030	3.090 3.030		
2	Angle	0.750Inches $\pm$ 0.030	0.780 0.720		
3	Angle	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
4	Angle	0.750Inches $\pm$ 0.030	0.780 0.720		
5	Angle	0.250Inches $\pm$ 0.030	0.280 0.220		
6	Angle	0.250Inches $\pm$ 0.030	0.280 0.220		
7	Angle	0.250Inches $\pm$ 0.030	0.280 0.220		
8	Angle	0.340Inches $\pm$ 0.030	0.370 0.310		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Job No: 170818 Operation 02/06/18	DISPOSITION Angle S039299 DART AEROSPACE	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width:15%;">Skid-tube</td><td>☐</td> <td style="width:15%;">Cross tube</td><td>☐</td> </tr> <tr> <td>Machining</td><td>☐</td> <td>Small Fab</td><td>☐</td> </tr> <tr> <td>Thermoforming</td><td>☐</td> <td>Finishing</td><td>☐</td> </tr> <tr> <td>Large Fab</td><td>☐</td> <td>Composite</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td style="width:15%;">Water Jet</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Prod. Eng. Coord.</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Rec/Store/Packaging</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Supplier</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td style="width:15%;">Engineering</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Quality</td><td>☐</td> </tr> <tr> <td colspan="2"></td> <td>Other</td><td>☐</td> </tr> <tr> <td colspan="3">QTY Effective :</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="text-align: center;">Disposition</td> <td>Completed By</td> </tr> <tr> <td colspan="3" rowspan="2"></td> <td>Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td>QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube	☐	Cross tube	☐	Machining	☐	Small Fab	☐	Thermoforming	☐	Finishing	☐	Large Fab	☐	Composite	☐			Water Jet	☐			Prod. Eng. Coord.	☐			Rec/Store/Packaging	☐			Supplier	☐			Engineering	☐			Quality	☐			Other	☐	QTY Effective :			MRB (QSI042) Approval	Disposition			Completed By				Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval																																														
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